



# SUL DE MINAS

*Flavour notes*

**MILK CHOCOLATE / ALMOND / CARMEL**



Back for year three, our bespoke blend from Brazil's Sul de Minas region is a quintessential espresso. Though it features in our current Red Brick blend, subscribers will enjoy this richly textured single origin version as an exclusive treat. This project started in 2021 when we approached our export partner, Bourbon, with a coffee brief that would allow us to focus on working with smaller farms in the Minas Gerais area. And, with their headquarters in Sul de Minas, it made sense for us to start there. Although “small farm” is a relative term in Brazil, with the help of Bourbon, we’ve since been working with a cluster of 3 farms: Sitio Barra, Fazenda Recanto, and Fazenda Rosa Branca, each cultivated with between 42-180 ha of coffee. A classic cup, we could not be happier with the results this project has brought!

*Country* **BRAZIL**

*Region* **MINAS GERAIS**

*Producers* **SITIO BARRA, FAZENDA RECANTO, FAZENDA ROSA BRANCA**

*Harvest* **MAY-SEPT** / *Varieties* **BOURBON, CATUAÍ, CATUCAÍ, MUNDO NOVO**  
*Process* **NATURAL** / *Altitude* **900-1200 MASL** / *Landed* **MARCH**